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Assess the condition of each bolt before use. Discard bolts with visible signs of damage, including (but not limited to):

- *Bending, damage or deformation of the threaded rod, washer plate or base plate*
- *Cracked or damaged welds, base plate or thread body*
- *Damaged or stripped threads on the bolt or nut*
- *Galvanisation or coating peeling off or exposed base metal*
- *Variation in the thread pitch in diameter or width for the nut or thread body*
- *Sharp or flaky threads on the nut or thread body*

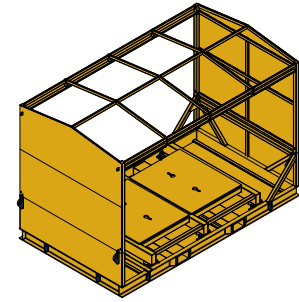
Bolts are recommended by the manufacturer to be single use only.

This Guide

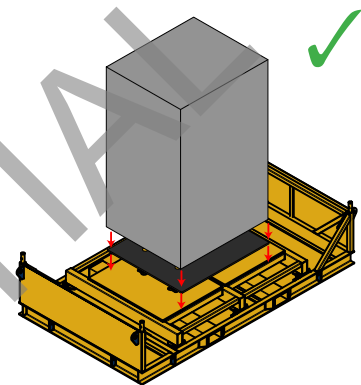
- Covers the DAYWALK Transporta Frame (SKU 13-PCTR/4000/2320/8.5T) with a single item weighing up to 8500kg secured to it and transported by road in Australia
- Meets the requirements of the Performance Standard forces specified in Schedule 7 of the Heavy Vehicle (Mass, Dimension and Loading) National Regulation 2018

Key Elements

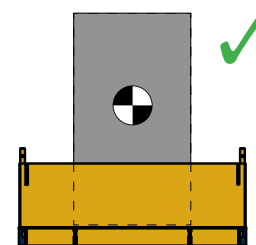
- ✓ Equipment must be in good working order
- ⚠ Damaged pallets should be inspected by a competent person to confirm their structural capacity before use
- ✓ Place rubber with minimum coefficient of friction of 0.6 and minimum load capacity of 6.0 N/mm² between the item and the pallet
- ✓ Rubber must have capacity to withstand load without failing (i.e. crushing, tearing or disintegrating etc.)
- ✓ Rubber should be inspected prior to use of the pallet. If noticeable wear and tear is present, rubber should be removed and replaced
- ✗ No low friction surfaces (i.e. steel on steel)
- ✓ Position the item such that the Centre of Gravity [CoG] is located between the tyne pockets and centrally across the width of the pallet
- ✓ Minimum item foot size is 4 off 100 x 100mm
- ✓ Secure the item to the pallet with a minimum of 4 Grade 8.8 bolts, torqued per the requirements specified in Table 1
- ⚠ The maximum load capacity of the pallet is also dependent on the stability of the item - refer to Tables 2 & 3



DAYWALK
Transporta Frame



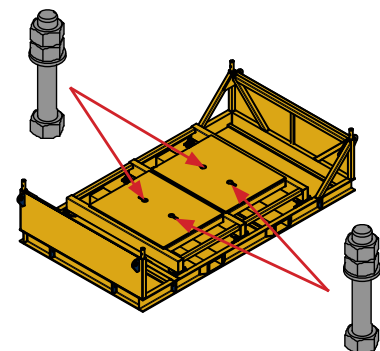
Rubber between item
and pallet



Central CoG Position

Table 1: Required Bolt Torque for Items up to 8500kg

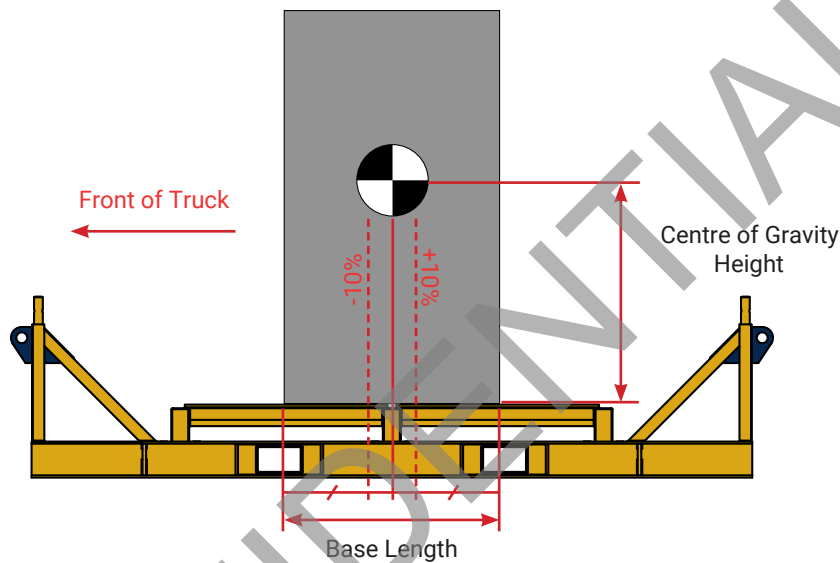
Bolt Diameter	Number of Bolts		
	4	6	8
30mm	180 Nm	120 Nm	90 Nm
36mm	215 Nm	145 Nm	110 Nm
42mm	250 Nm	165 Nm	125 Nm
48mm	285 Nm	190 Nm	145 Nm
56mm	330 Nm	220 Nm	165 Nm
64mm	375 Nm	250 Nm	190 Nm
72mm	425 Nm	285 Nm	215 Nm
80mm	470 Nm	315 Nm	235 Nm



Secure with min. 4 bolts

Load Capacity - Load Stability

- ✓ The maximum load capacity of the pallet is also dependent on the stability of the item in the forwards and sideways directions (i.e. the base width, base length and centre of gravity height)
- ✓ Tables 2 and 3 specify the maximum pallet capacity based on load stability in the forwards and sideways directions respectively
- ✓ The pallets capacity is the lesser value obtained from the two tables
- ⚠ Items may topple **forwards** if they have a narrow **base length**

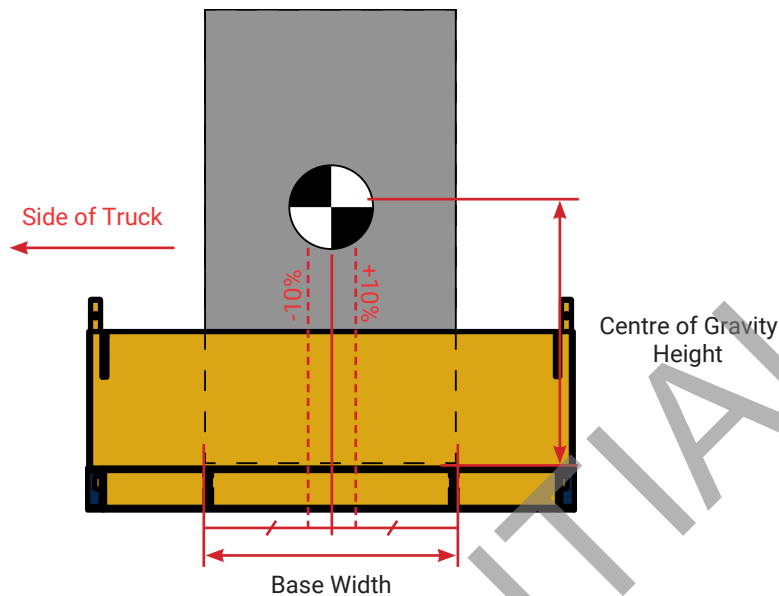


- ✓ The maximum **forwards** toppling load capacity for items with a centre of gravity within 10% of the base length from the mid point is shown in Table 2

Table 2: CoG Limitations - Forwards Toppling

Base Length	Centre of Gravity Height (mm)				
	400 - 600	601 - 800	801 - 1000	1001 - 1200	1201 - 1400
1200 - 1400mm	8500kg	8500kg	5310kg	3540kg	2655kg
1401 - 1600mm	8500kg	8500kg	8265kg	4955kg	3540kg
1601 - 1800mm	8500kg	8500kg	8500kg	7080kg	4720kg
1801 - 2000mm	8500kg	8500kg	8500kg	8500kg	6375kg
2001 - 2200mm	8500kg	8500kg	8500kg	8500kg	8500kg
2201 - 2400mm	8500kg	8500kg	8500kg	8500kg	8500kg

 Items may topple **sideways** if they have a narrow **base width**




 The maximum **sideways** toppling load capacity for items with a centre of gravity within 10% of the base width from the mid point is shown in Table 3

Table 3: CoG Limitations - Sideways Toppling

Base Width	Centre of Gravity Height (mm)				
	400 - 600	601 - 800	801 - 1000	1001 - 1200	1201 - 1400
700 - 900mm	8500kg	8265kg	4505kg	3095kg	2360kg
901 - 1100mm	8500kg	8500kg	8500kg	5310kg	3750kg
1101 - 1300mm	8500kg	8500kg	8500kg	8500kg	5990kg
1301 - 1500mm	8500kg	8500kg	8500kg	8500kg	8500kg
1501 - 1700mm	8500kg	8500kg	8500kg	8500kg	8500kg
1701 - 1900mm	8500kg	8500kg	8500kg	8500kg	8500kg

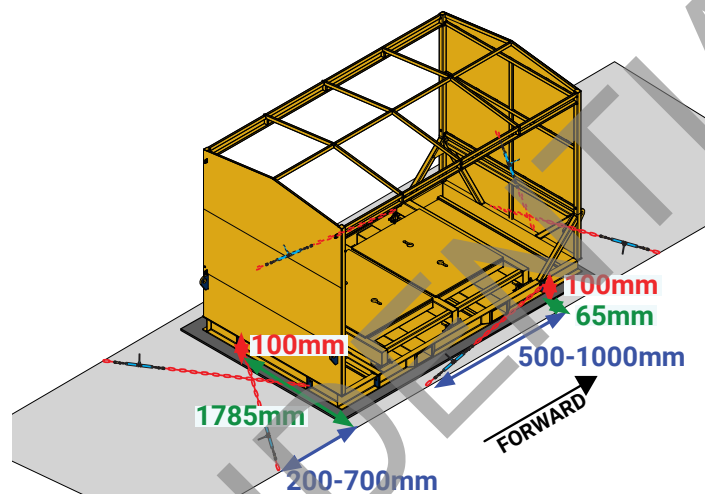
Key Assumptions:

1. Contact points remain in contact with the pallet at all times
2. Static coefficient of friction between rubber and item and rubber and pallet is min. 0.6
3. Performance standard forces: 0.8g forwards, 0.5g rearwards and sideways and 0.2g vertical.
4. Restraint is applied to the pallet only, no additional load is placed on the item (i.e. lashings do not pass over item)
5. Accelerations from mobile plant do not exceed the performance standard forces
6. Item weight is evenly distributed between all feet
7. Bolt torque calculated based on nut factor of 0.28

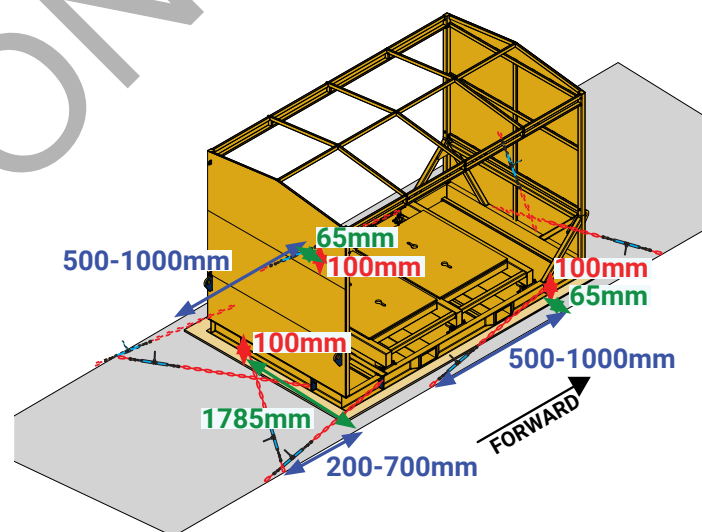
Load Restraint

- ✓ Place rubber (with min. coefficient of friction of 0.6 and min. load capacity of 6.0 N/mm²) or rough sawn timber (with min. coefficient of friction of 0.4) between the pallet and the deck
- Load the pallet centrally across the truck
- ✓ Secure the pallet to the truck with chains in the arrangements shown
- ✓ Chains must be min. 8mm, compliant to AS4344 and pre-tensioned to 1000kg
- ✓ Maximum allowable total weight (Pallet TARE + Item) is 11000kg for the restraint systems shown
- ✓ shown

Base Lugs:

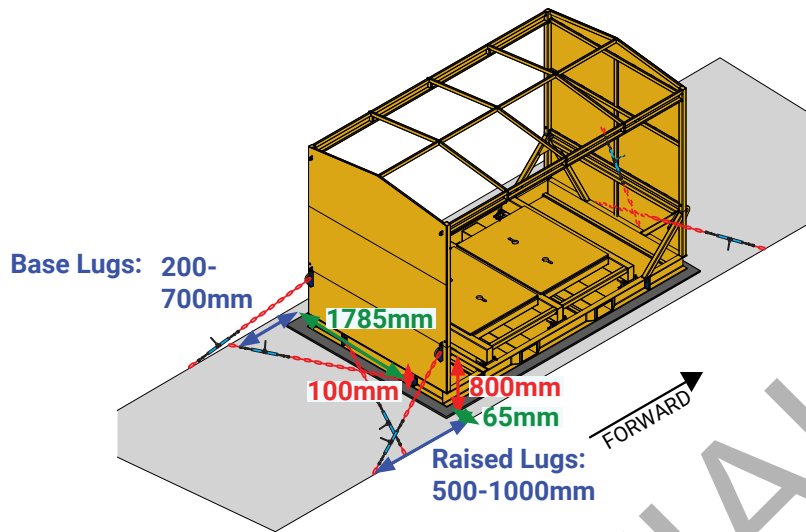


Anti-slip load matting ($\mu=0.6$) | Steel

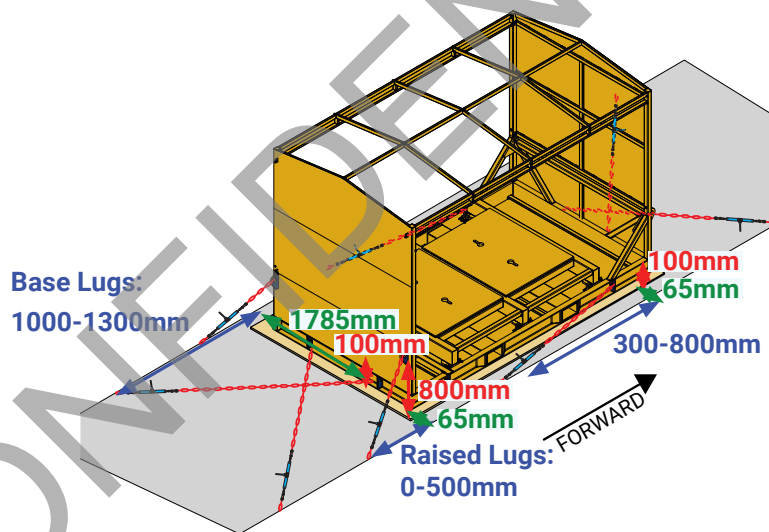


Industrial rubber / rough sawn plywood ($\mu=0.4$) | Steel

Raised + Base Lugs:



Anti-slip load matting ($\mu=0.6$) | Steel



Industrial rubber / rough sawn plywood ($\mu=0.4$) | Steel