



GT-XTREME

SUGGESTED USER METHOD

CONTENTS

>4

GT-XTREME
PARTS GUIDE

>5

MODE
OVERVIEW

>6

MODE
ADJUSTMENT

>8

TENSION
PARAMETER
SETTING

>9

WELD
PARAMETER
SETTING

>10

TOOL
OPERATION

>12

CONTACT
US

SAFETY & MAINTENANCE



IMPORTANT MAINTENANCE TO BE CARRIED OUT BY YOUR TEAM

1. Weekly blowing out of the strap tensioning/ welding areas with compressed air is strongly recommended.
If there is no compressor available we suggest the investment of an aerosol can of compressed air. This procedure will ensure buildup of dust/ strap deposits is kept to a minimum.
Please refer to your compressor safety manual.
2. DO NOT POKE ANY METAL OR SHARP OBJECTS INTO YOUR TOOL AS IT COULD RESULT IN DAMAGE TO FEEDWHEEL TEETH AND GRIPPER PLATES.
3. Tool must be kept dry at all times.

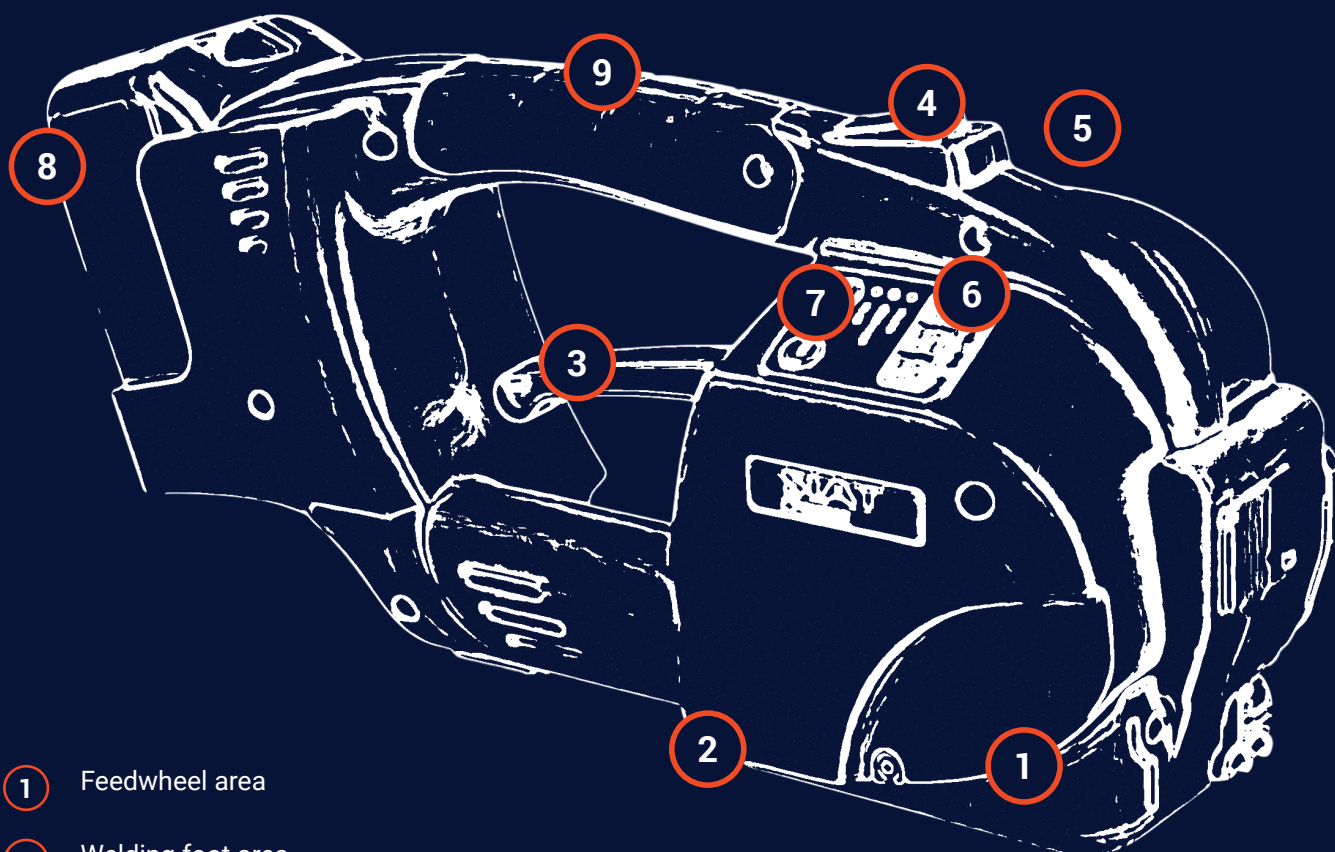
SAFETY REQUIREMENTS

Please note: follow your organisation's PPE policies at all times with regards to handling these tools.



READ THE OPERATING INSTRUCTION CAREFULLY WHEN OPERATING THE TOOL, WEAR EYE, HAND AND FOOT PROTECTION.

GT-XTREME PARTS GUIDE



- 1 Feedwheel area
- 2 Welding foot area
- 3 Release lever
- 4 Button 1 - tension
- 5 Button 2 - weld and cut
- 6 Signal led
- 7 Keyboard
- 8 Battery
- 9 Handle

GT-Xtreme is the newest model launched by Siat to support its customer working in harsh environments. The design, aligned with Siat's concept, is particularly well-suited for demanding conditions and a high volume of cycles.

MODE OVERVIEW

MANUAL MODE

Press button 1 until the desired tension is obtained.

Press button 2 to initiate the weld and cut process.

Pull the lever up to release the GT-Xtreme from the strapping and pull away from the job.

AUTOMATIC MODE

Press Button 1 to perform tension, welding and cutting in one action.

Pull up lever to release tool from strapping and pull away from job.

SEMI-AUTOMATIC MODE

Press and hold Button 1 until tension is reached. Welding and cutting will then automatically occur.

Pull up lever to release tool from strapping and pull away from job.

SOFT MODE

The soft modes are recommended for polypropylene strapping and more fragile items such as cartons.

MODE ADJUSTMENT



FIGURE 1



POWER ON

Switch the GT-Xtreme on by pulling up the lever.

FIGURE 2



MODE ADJUSTMENT

Press **SET** and **+/-** simultaneously.

FIGURE 3



AUTO MODE

Press the **+/-** button.

FIGURE 4



MANUAL MODE

Press the **+/-** button.

MODE ADJUSTMENT



FIGURE 5



SEMI-AUTOMATIC MODE

Press the (+/-) button.

FIGURE 6



MANUAL SOFT MODE

Press the (+/-) button.

FIGURE 7



AUTO SOFT MODE

Press the (+/-) button.

FIGURE 8



SEMI-AUTOMATIC SOFT MODE

Press the (+/-) button.

FIGURE 9



CONFIRMATION

To confirm your settings,
pull the lever up.

TENSION PARAMETER ADJUSTMENT



FIGURE 1

PARAMETER SET-UP

Press **SET** and **+/-** simultaneously.



FIGURE 2

PARAMETER CHANGE

Press the **SET** button to select the tension adjustment mode.



FIGURE 3

TENSION ADJUSTMENT

Adjust the tension setting by pressing the **+/-** button. The tension range is 1-9. The current tension setting displayed is 7.

WELD PARAMETER ADJUSTMENT



FIGURE 1

WELD ADJUSTMENT SET-UP

Press the **SET** button to select the weld adjustment mode.



FIGURE 2

WELD ADJUSTMENT

Adjust the weld setting by pressing the **+/-** button. The weld range is 1-9. The current weld setting displayed is 4.



FIGURE 3

CONFIRMATION

To confirm your settings, pull the lever up.

TOOL OPERATION

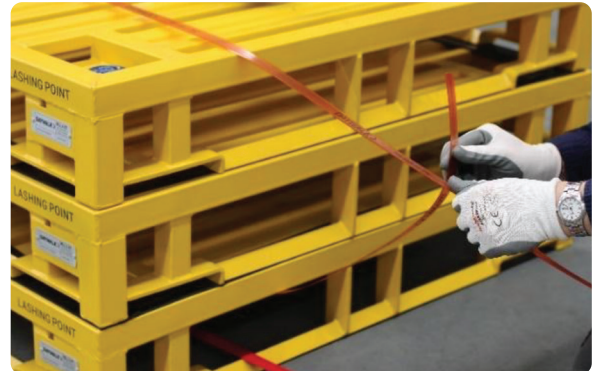


FIGURE 1



Pull the strapping from the dispenser and pass it over the goods.

FIGURE 2



Insert the strapping through the pallet. The use of a strapping lance is recommended.

FIGURE 3



Insert the strapping into the GT-Xtreme.

FIGURE 4



Press button 1 until the desired tension is obtained.

TOOL OPERATION



FIGURE 5



Press button 2 to initiate the weld and cut process.

FIGURE 6



Pull the lever up to release the GT-Xtreme from the strapping.

FIGURE 7



Pull the GT-Xtreme away from the job.

FIGURE 8



The strapping job is now complete.



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GT-XTREME SERVICE SCHEDULE



3 MONTHS

First service **FREE** *Provided no parts required

Inclusions:

- Check-over
- Clean
- Test

12 MONTHS / 20,000 CYCLES

Contact DAYWALK for a quote

Inclusions:

- Check-over
- Strip-down
- Service
- Clean
- Test

SERVICE CENTRE

BOOKINGS

EMAIL: toolservice@daywalk.com
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